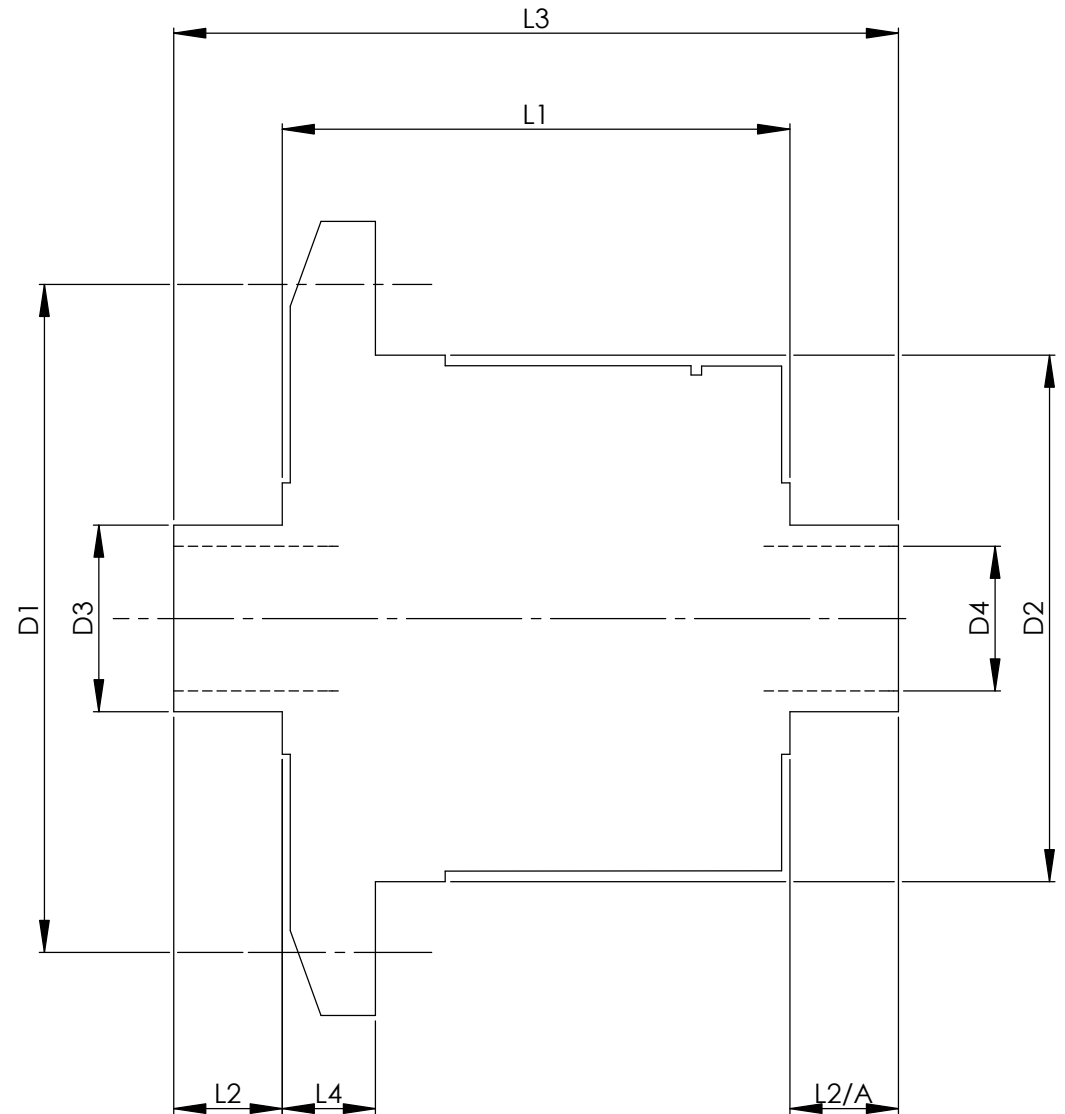


Drg No. QDF8J

REMOVE ALL BURRS AND SHARP EDGES.

THIRD ANGLE PROJECTION.

		INCH	MM
CROWN WHEEL BOLT PCD	D1	5.250	133.4
No. OF BOLTS		10	10
THREAD / THRO' HOLE		0.397	10.0
CROWN WHEEL SPIGOT DIA	D2	4.499	114.3
BEARING DIA	D3	1.6258	41.3
BEARING DISTANCE	L1	4.970	126.2
SPIGOT LENGTH	L2	0.825	21.0
	L2/A	0.800	20.3
OVERALL LENGTH	L3	6.595	167.5
BEARING/CROWN WHEEL	L4	1.125	28.6
BORE	D4	1.201	30.5
DRIVE SHAFT SPLINE:-			
No. OF TEETH		10	27
PITCH		STRAIGHT	24/48 DP
TYPE			FLAT ROOT
PRESSURE ANGLE			30 DEG



TITLE R.W.D. DIFF DATA SHEET.

SCALE 1:1 U.O.S. SHEET 1 OF 1

Drg. No. QDF8J

Quaife Design & Development.

IF IN DOUBT, ASK.

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FINISH. MACH. GRIND@G
 LIMITS. FRACT. ± 1/64"
 DEC. ± 0.005"
 MATERIAL.
 TREATMENT.
 ISSUE. 01 DATE. 23.5.05
 DRAWN BY. M.L.M.
Used In. VOLVO AMAZON
 (10 Bolt Crownwheel)